

Date: Friday, 01/08/2008 2:35:50 PM  
User: Julie Lecocq

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: LONGITUDINAL BRACE ASSEMBLY
Job Number	: 40875-1	Part Number	: D3783043
Estimate Number	: 13325	Drawing Number	: D3783 REVA
P.O. Number	:	Project Number	: N/A
This Issue	: 01/08/2008 S.O. No. :	Drawing Revision	: A
Prsht Rev.	: NC	Material	:
First Issue	: 31/07/2008 Type : SMALL /MED FAB	Due Date	: 08/08/2008
Previous Run	: 40308	Qty:	<i>split</i> 4 <del>24</del> Um: Each
Written By	:		
Checked & Approved By	: <i>JLD 08.8.01</i>		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.a as per dwg DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

2.0	D37693	Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)  
Tube  
batch: *B 40976*

*MF*

3.0	D37651	Clevis
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)  
Clevis  
batch: *B 40971*

*MF*

4.0	AN513A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)  
Bolt  
batch: *m108167*

*MF*

5.0	AN960JD516	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 48.0000 Each(s)  
Washer  
batch: *108246*  
or (NAS1149D0568J) batch: \_\_\_\_\_

*MF 08-08*



## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LONGITUDINAL BRACE ASSEMBLY

Job Number: 40875

Part Number: D3783043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: m108471

*SB 08/08/18 (1)*

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

*SIS 08/08/18 (4)*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*0808.18 (4)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

*MF 08-08-19*

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

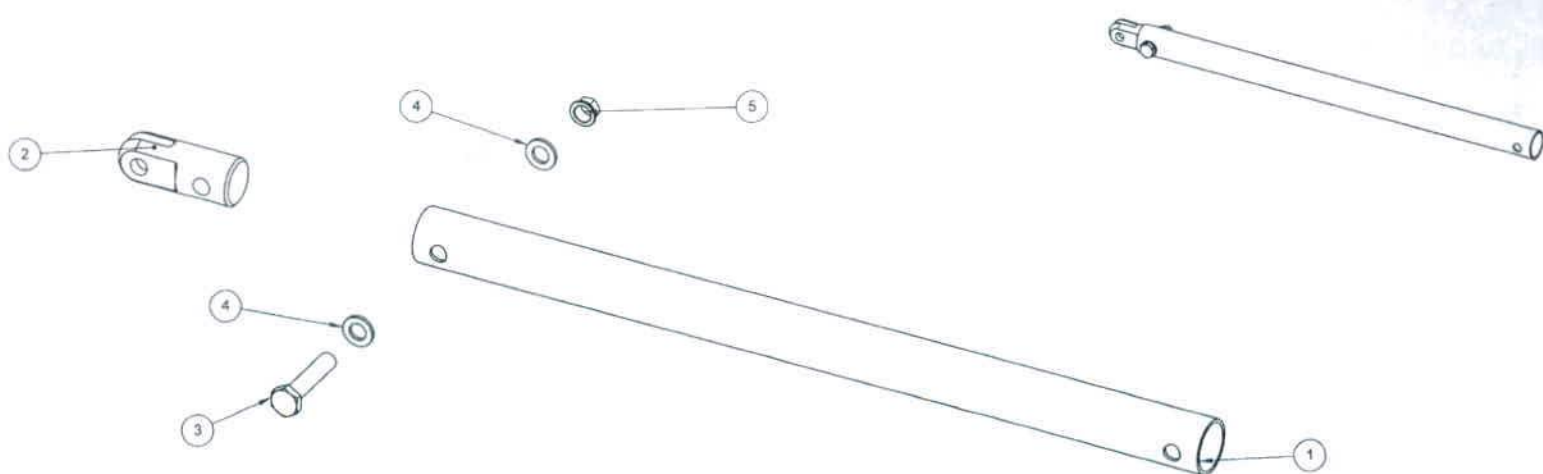
*08/08/2019*

Job Completion



*MF 08-08-19*





**D3783-043 LONGITUDINAL BRACE ASSY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149D0568J	WASHER (AN960JD516)	2
5	MS21042L5	NUT	1

**RELEASED**  
OK-26-15

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.41 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3783	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACE ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

